



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-400

Job Sheet 175643-A



Part No: PC250-400

Job Qty: 1 ea

Part Name: Keeper Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/25/18

Job Tracking No:

Due Date: 4/13/18

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG PC250-400 Rev A IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		4/13/18	0.00	0.00	Start Up Large Fab-7		<i>EL</i>
110	Large Fab	1 pcs		4/13/18	0.00	1.00	Large Fab 1		<i>EL</i>
120	QC	1 pcs		4/13/18	0.00	0.00	QC9		<i>CPC</i>
130	Mill Conv	1 pcs		4/13/18	0.00	0.50	Mill Conv 1		<i>18/04/25</i>
150	QC	1 pcs		4/13/18	0.00	0.00	QC5		<i>EL</i>
160	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-2		<i>DAS 21</i>
170	QC21-FG	1 Ea		4/13/18	0.00	0.00	QC21		<i>APR 30 2018</i>

Part Op 110 - Weld as per DWG. Align holes before welding.

Descriptions: 130 - 1- DRILL HOLE AS PER DWG 2- REMOVE SLOT IN PC250-420 AS PER DWG

160 - Bag and label

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PC250-420	Inner Keeper	1 Ea (1 ea)	100-Start up Operation	
PC250-430	Outer Keeper	1 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	PC250-420	1	9	0
	PC250-430	1	4	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 8:24 AM dart.larocque.eric

DART
AEROSPACE

Container No: S064875

Part: PC250-400

Job No: 175643-A

Serial No/Batch: S064874

Revision: a

Inspector:

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Date: 04/25/18